



# **Concrete Sustainability Council**

**Technical Manual - Version 3.0 (Annex)** 

The Concrete Sustainability Council (CSC)

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https://www.csc.eco/

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P1.01 Legal compliance

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	X	For Italy additionally for concrete:  • UNILAV, the compulsory on line
		Cement		document to communicate a new employee (for plant employees)
		Aggregates		<ul> <li>DOL (Durc On Line), certification of social contributions compliance (for transport companies employees)</li> </ul>
				<ul> <li>evidence of the salary payments (for transport companies employees)</li> </ul>
				<ul> <li>FPC certificate for concrete plants</li> <li>Environmental authorization for concrete plants (AUA)</li> </ul>

P1.02 Anti-corruption

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	X	For Italy alternative:  • A copy of the ISO37001
		Cement	X	certificate
		Aggregates	х	OR
				<ul> <li>Evidence of Administrative responsibility</li> </ul>
				For Italy additional for concrete:  • White list inclusion evidence (i.e. screenshot of the public list from district website)

### **P2.01 Human rights**

Refer to the following list of key resources for understanding content of internationally recognized human rights and guidance on respecting these rights in a business context.

# P Prerequisite - Annex



Applicable to region (s)	Key Resources	Applicable sections		Hyperlink
Global	OECD Guidelines for Multinational	Concrete	X	http://mneguidelines.oecd.org/guidelines/
	Enterprises	Cement	X	
		Aggregates	X	
	OECD Guidance on Due diligence for responsible business conduct  UN Guiding Principles on Business and Human Rights	Concrete	X	https://www.oecd.org/investment/due-diligence-guidance-for-
		Cement	X	responsible-business- conduct.htm
		Aggregates	X	
		Concrete	X	https://www.ohchr.org/sites/default/
		Cement	X	files/documents/publications/ guidingprinciplesbusinesshr en.
		Aggregates	X	<u>pdf</u>

Applicable to region (s)	Key Resources	Applicable sections		Hyperlink
Global	Fundamental ILO	Concrete	Х	https://www.ilo.org/dyn/norm lex/en/f?p=NORMLEXPUB:120
	conventions	Cement	Х	00:0::NO:::
		Aggregates	х	
	ICRMW (convention for	Concrete	х	https://www.ohchr.org/en/ins truments-
	migrant workers)	Cement	х	mechanisms/instruments/international-convention-
(Inter		Aggregates	Х	<u>protection-rights-all-migrant-</u> <u>workers</u>
	ICESCR (International covenant on	Concrete	Х	https://www.ohchr.org/en/ins truments-
		Cement	X	mechanisms/instruments/inter



economic, social and cultural rights)	Aggregates	X	national-covenant-economic- social-and-cultural-rights
UDHR (Universal	Concrete	X	https://www.un.org/en/about- us/universal-declaration-of-
declaration of human rights)	Cement	X	human-rights
	Aggregates	X	

According to the UN Guiding Principles on Business and Human Rights:

Applicable to region (s)	Topics	Applicable sections		Further Information
Global	Policy commitment	Concrete	X	Business enterprises should express their commitment to
		Cement	X	meet this responsibility through a statement of policy
		Aggregates	X	that: (a) Is approved at the most senior level of the business enterprise; (b) Is informed by relevant internal and/or external expertise; (c) Stipulates the enterprise's human rights expectations of personnel, business partners and other parties directly linked to its operations, products or services; (d) Is publicly available and communicated internally and externally to all personnel, business partners and other relevant parties. Publicly available means that the information is available to anyone on the web, without the need for special qualifications, permissions, or privileges.



			(e) Is reflected in operational policies and procedures necessary to embed it throughout the business enterprise.
Due diligence	Concrete	Х	In order to identify, prevent, mitigate and account for how
	Cement	Х	they address their adverse human rights impacts, business
	Aggregates	X	enterprises should carry out human rights due diligence.
			The process should include assessing actual and potential human rights impacts, integrating and acting upon the findings, tracking responses, and communicating how impacts are addressed. Human rights due diligence:  (a) Should cover adverse
			human rights impacts that the business enterprise may cause or contribute to through its own activities, or which may be directly linked to its operations, products or services by its business relationships; (b) Will vary in complexity with the size of the business enterprise, the risk of severe human rights impacts, and the nature and context of its operations; (c) Should be ongoing, recognizing that the human rights risks may change over time as the business enterprise's operations and operating context evolve.
Remediation	Concrete	Х	



Cement	X	Where business enterprises identify that they have caused
Aggregates	х	or contributed to adverse impacts, they should provide for or cooperate in their remediation through legitimate processes. Where a business enterprise identifies such a situation, whether through its human rights due diligence process or other means, its responsibility to respect human rights requires active engagement in remediation, by itself or in cooperation with other actors.  Operational-level grievance mechanisms for those potentially impacted by the business enterprise's activities can be one effective means of enabling remediation.

### **P2.02 Conflict with local laws**

For specific examples or adaptations related to conflict with local laws or lower standards, see the list below.

Applicable to region (s)	Criteria	Applicable sections		Evidence / Hyperlink
Global	Freedom of association and	Concrete	X	Where country law prohibits or limits workers' rights to
	collective bargaining	Cement	X	freedom of association and collective bargaining, the
		Aggregates	X	company should make sure that its practices do not prevent workers from forming or joining legally acceptable worker organizations
	LGBTQI+ rights	Concrete	X	



		Cement	х	For reference to verify how companies can diminish
		Aggregates	х	discrimination, foster diversity and promote a culture of respect and equality https://www.unfe.org/Standa rds/
	ILO factsheets on key legal	Concrete	х	For reference to verify any claims by the company
	provisions dealing with migrant	Cement	х	regarding legal rules on who pays for recruitment, whether
	workers in eight Arab countries	Aggregates	x	passport confiscation is prohibited by law, minimum working conditions including wages, working hours and rest periods, how to lodge grievances, and brief details of each country's sponsorship regime.  https://www.ilo.org/beirut/projects/fairway/WCMS 7763 62/langen/index.htm
	<b>Child Labour.</b> Child labour shall	Concrete	х	Signed declaration of compliance with ILO
	not be used. Companies are	Cement	х	Conventions and proof of internal
	requested to follow the ILO conventions recommendation of minimum age for admission to employment.	Aggregates	X	communication/implementati on.
	Forced Labour. Forced or compulsory labour shall not be used.	Concrete	х	Signed declaration of compliance with ILO
		Cement	х	Conventions and proof of internal
		Aggregates	х	communication/implementati on.

# **P2.03 Labour Rights**

For specific examples or adaptations related to the core listed ILO conventions, see the list below.

### P Prerequisite - Annex



Regarding migrant workers, they should be considered across all labour rights, meaning that the Company must make sure that migrant workers are treated as non-migrant workers.

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global	Child Labour. Child labour shall	Concrete	х	Commitment to uphold ILO Conventions and proof of
	not be used. Companies are	Cement	X	internal communication
	requested to follow the ILO conventions recommendation of minimum age for admission to employment.	Aggregates	х	Recruitment and other human resources procedures, practices and records that demonstrate how company screens out underage workers, protects young workers, and resolves discovery of child labour in the workplace.
	Forced Labour and human trafficking Forced or compulsory labour shall not be used.  Employees shall be free to leave employment after reasonable notice.  Identity documents should not be withheld by the employer.	Concrete	х	Commitment to uphold ILO Conventions and proof of
		Cement	Х	internal communication /implementation.
		Aggregates	X	Provide evidence that explains what is done to prevent forced labour.  AND  Demonstrate by human resources policies and practices how the company ensures that workers are not required to pay recruitment and placement fees, or make deposits for their jobs and that original identity documents are not withheld and are provided to the



				employees on his/her demand.
associa collecti bargain	Freedom of association and collective bargaining Companies are	Concrete	Х	Agenda and minutes of meetings with employees where labour conditions, wages or other topics were discussed and actions taken
		Cement	Х	
	expected to adhere to the right of	Aggregates	х	after the meeting.
	employees to freedom of association and recognition of employees' rights to collective bargaining, where allowable by law.			OR a collective labour agreement if such has been agreed.
	Discrimination (Gender equality,	Concrete	х	Signed 'non - discrimination policy' by the company and
	Political persuasion,	Cement	X	proof of internal communication/implementati
	religious freedom, violence and harassment)  Harassment or discrimination against employees in any form is not acceptable. This includes but is not limited to gender, ethnic origin, skin colour, religion, sexual orientation, disability or age.	Aggregates	X	on.
Global	Fair wages and salary rates	Concrete	Х	Written statement by senior management satisfying the
	Wage and salary rates for	Cement	X	assessment criteria.
	permanent and agency workers	Aggregates	Х	OR



meet or exceed in all circumstances: i. legal minimum rates, where such rates exist. ii. minimum concrete, cement or aggregates industry, respectively, minimum standards; or iii. other recognized industry wage agreements; or iv. living wages are higher than legal minimum wage levels exist, wages are established through culturally appropriate engagement with workers and/or formal and informal workers organisations.  Wages and salaries are paid on time.			publicly available company commitment to follow the OECD guidelines for multinational enterprises. Publicly available means that the information is available to anyone on the web, without the need for special qualifications, permissions, or privileges.
Health and Safety Procedures: The company has	Concrete	Х	Validation by the auditor that the company has documented health and safety procedures
documented health and safety		X	in place.
procedures in place.	Aggregates	Х	OR
piace.			Criterion M4.01 is met
			OR



				existence of certification against ISO 45001 or equivalent standard.
Global	Working Hours: The regular working hours in the company are in	Concrete	X	Company can demonstrate it meets this criterion by
		existing Human Resources policies and practices,		
	compliance with the country's laws and do not exceed 48 hours per week on a regular basis. Including overtime, the working week is limited to 60 hours, and workers' voluntary consent for overtime is given. Employees have rest time and are given one day off, in at least 24 consecutive hours, over a period of seven days. Employees are given holidays and annual leave in compliance with the country's laws or any other applicable industry agreement.	Aggregates	X	documents and records, as well as pay-roll registers and pay-roll slips containing at minimum the following: pay period, regular hours worked, overtime hours worked, regular wages, overtime wages, benefits, bonuses, gross earnings, deductions, net wage.
	Social Security Benefits:	Concrete	X	Company can demonstrate it meets this criterion by
	Company can demonstrate it allows employees the social security benefits that they are entitled to by law, such as medical care,	Cement	X	existing Human Resources policies and practices,
		Aggregates	Х	documents and records, as well as pay-roll registers and pay-roll slips containing specifically the following: pay period, gross earnings, social



	sickness, unemployment, pension benefits, employment injury, maternity benefits, and is in compliance with the country's law or other applicable industry agreement.			security benefits deductions, net wage.
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P3.01 Assessment of potential impact on indigenous people

Applicable to region (s)	Criteria	Applicable s		Evidence
Global		Concrete		Countries where indigenous peoples issues are irrelevant:
		Cement	х	<ul><li>Austria</li><li>Belgium</li></ul>
		Aggregates	X	<ul> <li>Czech Republic</li> <li>Denmark</li> <li>Estonia</li> <li>Germany</li> <li>Hungary</li> <li>Ireland</li> <li>Iceland</li> <li>Italy</li> <li>The Netherlands</li> <li>Poland</li> <li>Portugal</li> <li>Slovak Republic</li> <li>Spain</li> <li>Switzerland</li> <li>United Kingdom</li> </ul> Source: <a href="http://www.landmarkmap.org/">http://www.landmarkmap.org/</a> <ul> <li>and OECD (Organisation for Economic</li> <li>Co-operation and Development) <a href="http://www.page-OECD">Home</a></li> </ul>



P3.02 Free, prior and informed consent

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		The following frameworks may be used to demonstrate compliance with this
		Cement	х	criterion:
		Aggregates	X	<ul> <li><u>ci fpic-guidelines-english.pdf</u></li> <li><u>(conservation.org)</u></li> </ul>
				Indigenous Peoples/Sub-Saharan African Historically Underserved Traditional Local Communities framework by the World Bank: 9914-Guidance Notes 7.indd (worldbank.org)

P4.01 Environmental and social impact assessment (ESIA)

				(2014)
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		The following frameworks may be used to demonstrate compliance with this
		Cement	X	criterion:  • Guidelines for Environmental So
		Aggregates	X	<u>cial Impact Assessment.pdf</u> (wbcsd.org)

P5.01 Traceability of materials

Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	X	For Italy additional for concrete:  • Evidence that the CPR
		Cement		(Regulation 305/2011) is



Aggregates	AND	implemented for cement and aggregates
	•	Evidence that the CLP (Regulation 1272/2008) is implemented for cement

P6.01 Vessels Evidence List (Marine Aggregates)

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		List of countries which have ratified the Marine Labor Convention (MLC)
		Cement		<ul> <li><u>Ratifications of ILO conventions:</u></li> <li><u>Ratifications by Convention</u></li> </ul>
		Aggregates	Х	



M1.03 Training on responsible sourcing

Applicable to region (s)	Criteria	Applicable sections		Evidence		
Italy		Concrete	х	For Italy additionally:		
		Cement	х	<ul><li>mapping of training</li><li>training program</li></ul>		
		Aggregates	х	<ul> <li>registration of training application</li> </ul>		

M1.05 Responsible sourcing as a criterion in the procurement process

M11.03 NC3	ponsible	sourcing a	15 a	criterion in the procurement process
Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	х	For Italy additionally for cement and concrete:
		Cement	х	<ul> <li>self-declaration by the management about the alignment with Association</li> </ul>
		Aggregates		guidelines
				OR
				an evidence of Association membership

# **M2.01 Documented EMS**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	A documented, non-certified environmental
		Cement	х	management system (EMS) should be based
		Aggregates	X	on the following criteria. With the exception of points 1 to 3, the criteria mentioned here are neither minimum requirements nor an indicative list, but are intended to provide a useful framework for a documented EMS:  1. Definition of environmental targets (mandatory)  2. Assignment and description of EMS responsibilities (mandatory)  3. Monitoring and documentation of key figures (mandatory)



4. Score of the second of the	<ul> <li>Consumption recording (water, electricity, oil, gas)</li> <li>Proof of waste disposal</li> <li>Evaluation / internal monitoring</li> <li>Permits, if applicable</li> <li>pe and factors influencing an EMS</li> <li>Noise</li> <li>Dust</li> <li>Waste by type</li> <li>Water         <ul> <li>i. Extraction</li> <li>ii. Disposal/ Whereabouts</li> </ul> </li> <li>Energy         <ul> <li>i. Electricity</li> <li>ii. Gas</li> <li>iii. Fuel oil</li> <li>iv. Miscellaneous</li> </ul> </li> <li>Hygiene and health protection tective measures against rironmental contamination</li> <li>General measures</li> <li>Special measures</li> <li>i. Fall arrest systems</li> <li>ii. Sump trays</li> <li>iii. Separator</li> <li>iv. Miscellaneous</li> </ul>
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# **M2.02 Certified EMS**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted EMS systems are:
		Cement	х	<ul><li>ISO 14001(3 points)</li><li>NRMCA GreenStar (3 points)</li></ul>
		Aggregates	X	• EMAS (3 points)
Global		Concrete	X	If the EMS is verified by a third party (2
		Cement	Х	points).



Aggregates		Evidence: Assurance report from a qualified third party.	
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M3.01 QMS

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted QMS systems are:
		Cement	x	Concrete
		Aggregates	Х	<ul> <li>Procedures specified in EN 206, and the related national application documents</li> </ul>
Global		Concrete	x	Documented Quality Management System:
		Cement	х	Suggested Minimum Requirements  1. Scope of the quality management
		Aggregates	X	system - Organization of quality management - Organization chart - Attestation of conformity procedures - References to standards and rules and limits of applicability 2. Context of the organization - Internal and external issues relevant for the organization - Needs and expectations of interested parties 3. Quality management system and its processes 4. Release of products and services and control of nonconforming outputs 5. Quality management system a. Documentation requirements b. Control of documented information (assessing, updating, making available) c. Quality assurance (procedural-, work-and test instructions and markings)



	d. Quality policy e. Quality targets – measurable and scalable f. Training	
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M3 02 Cartified OMS

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x	Accepted QMS systems are:
		Cement x		<ul><li>ISO 9001 (3 points)</li><li>NRMCA Producer Quality</li></ul>
		Aggregates	X	Concrete:  Procedures according to EN 206 appendix C.3.1 (1 point)  Cement:  Valid CE certificate according to hEN 197-1 (1 point)  Aggregates:  Valid CE certificate according to hEN 12620 (1 point)  Procedures according to AVCP (Assessment and Verification of Constancy of Performance) at the system level 1, 1+ or 2+ (1 point) Note: no points are awarded for AVCP system level 3 and 4
Netherlands		Concrete	х	For the Netherlands additionally:
		Cement	х	KOMO (2 points)
		Aggregates	х	
Belgium		Concrete	x	For Belgium additionally:
		Cement	х	BENOR (2 points)
		Aggregates	х	
Germany		Concrete	х	For Germany additionally:  • Certificate of conformity, control certificate according to EN 206-1 appendix C (2 points) including



			national application rules as set out in DIN 1045-2
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M4.01 Hea	ılth & Sa	fety manag	em	ent system
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	
		Cement	х	System: Suggested Minimum Requirements The information outlined from the second
		Aggregates	X	level of hierarchy are no strict requirements, but rather a mere illustration of the range of subjects that can be addressed.  1. Occupational health and safety policy of the company  2. Management tasks within the H&S management system  3. Objectives and measures  4. Organization  a. Organizational chart of the company incl. H&S representative  b. Transfer of duties in the area of H&S c. Safety Specialist  d. Safety Officers / First Responders  e. Company doctor  f. Occupational Health and Safety  Committee meetings  g. Operational Emergency  Management  5. Processes  a. Risk assessment  b. Instruction / Training  i. Instruction matrix  ii. Operating instructions  iii. Permits  iv. Contractor management  c. Training / Further education  i. Training schedule  d. Plants / Company inspections  e. Testing of work equipment  i. Work equipment register  ii. Checklist  f. Hazardous substances  i. Hazardous substances  register



			ii. Operating instructions g. Deadline monitoring 6. Occupational health care a. Precautionary file 7. H&S Key Figures and Documentation a. Accidents with lost days i. Accident frequency rate ii. Accident severity rate b. Accidents without lost days i. Accidents involving a visit to the doctor ii. First aid book entries 8. Organizational instructions 9. Work instructions
Italy	Concrete	х	For Italy additionally for concrete:
	Cement		<ul> <li>self-declaration by the management about the alignment to the national</li> </ul>
	Aggregates		health and safety guidelines (issued by INAIL - National Institute for Insurance against Accidents at Work)

M4.02 Certified Health & Safety management system

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	Accepted H&S management systems are:
		Cement	х	<ul> <li>RI&amp;E assessment <u>if executed by a third</u> <u>party</u> (2 point)</li> </ul>
		Aggregates	X	• ISO 45001 (3points)
Germany		Concrete	x	For Germany additionally:
		Cement	х	<ul><li>Sicherheit mit System (2 points)</li><li>Sicherheit mit System with additional</li></ul>
		Aggregates	Х	<ul> <li>reference to ISO 45001 (3 points)</li> <li>OHRIS (2 points)</li> <li>Arbeitsschutz mit System (AMS-Bau) (2 Points)</li> <li>Arbeitsschutz mit System (AMS-Bau) with reference to ISO 45001 (3 Points)</li> <li>Sicherheits Certifikat Contraktoren (SCC) (2 points)</li> </ul>



Turkey		Concrete	х	For Turkey additionally:
	Cement	x	GreenHelmet (2 points)	
		Aggregates	x	
Netherlan		Concrete	х	For Netherlands additionally:
ds	Cement	x	<ul> <li>VCA-Standard (Veiligheid Checklist Aannemers) VCA** (2 stars) (2 points)</li> </ul>	
		Aggregates	X	
Belgium		Concrete	х	For Belgium additionally:
		Cement	x	<ul> <li>VCA-Standard (Veiligheid Checklist Aannemers) VCA** (2 stars) (2 points)</li> </ul>
		Aggregates	x	

# M5.01 Publishing annual performance data (KPIs)

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	Accepted reporting standards are:
		Cement	X	• GRI
		Aggregates	x	<ul> <li>SASB</li> <li>Voluntary reporting standard for SMEs (VSME) (3 points)</li> <li>CSRD/ ESRS</li> <li>EMAS (4 Points)</li> <li>The report (global and every local adaptation) must cover the following subjects:         <ul> <li>Foreword by the company management</li> <li>Company profile</li> <li>Vision/strategy/goals of the company in relation to the at least 5 KPIs mention in M5.01</li> <li>Full calendar year data published no later than the previous year of certification.</li> </ul> </li> </ul>



				The report must include data from the calendar year prior to the publishing year of the report.
Germany		Concrete	х	For Germany additionally:
		Cement	х	Deutscher Nachhaltigkeitskodex (4
	Aggregates	х	Points)	

**M5.02 Externally verified KPIs** 

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	Accepted verification standards are:
		Cement	х	• ISAE 3000 (revised; limited
		Aggregates	X	<ul> <li>assurance) (2 Points)</li> <li>ISSA 5000 (2 points)</li> <li>EMAS Verification Statement (1 points)</li> </ul>
Belgium		Concrete	х	For Belgium additionally
		Cement	х	Accepted standards for verification of
		Aggregates	х	environmental KPIs under the prerequisite that social KPIs as reported in the Sustainability Report are also reported to government bodies by legal obligation  • ISO 14016:2000 for environmental KPIs if performed by Certification Bodies holding an ISO 14065 accreditation (1 Point)
Netherlan ds		Concrete	х	For the Netherlands additionally
us		Cement	х	Dutch Standard 3810N
		Aggregates	X	Assurance-opdrachten inzake niet-financiële verslaggeving (2 Points)

# M Management - Annex



			Dutch Standards 3000A and 3000D (2 points)
Germany	Concrete	х	For the Germany additionally
	Cement	х	• IDW EPS 991 (2 points)
	Aggregates	х	
Italy	Concrete	х	For the Italy additionally
	Cement	х	• SSAE (2 points)
	Aggregates	х	



### E1.02 Reporting of product specific carbon emissions to customers E1.03 Release of Environmental Product Declarations E1.04 Release of environmental product declarations (EPDs) on plant level

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	х	The EPD incl. life-cycle assessment has to be independently verified according to the
		Cement	х	requirements of one of the following standards:
		Aggregates	x	<ul> <li>ISO 14025,</li> <li>ISO 21930</li> <li>EN 15804</li> <li>ASTM E1991-05 (withdrawn but recent EPDs are accepted)</li> <li>XP P 01-064/CN (2014) (France)</li> <li>national equivalents</li> <li>LCA tools shall comply with ISO 14025/ISO 14040, the following tools are accepted: <ul> <li>GaBi</li> <li>SimaPro</li> <li>GCCA EPD Tool</li> <li>One Click LCA</li> <li>ReTHINK</li> <li>ORIS (for aggregates only and only for CO2-Calculations, not eligible for EPDs)</li> <li>openLCA</li> <li>Emidat EPD Tool</li> </ul> </li> <li>For aggregates, the use of the above tools for concrete can be accepted as evidence instead of an LCA calculation for aggregates.</li> </ul>
The Netherlan		Concrete	х	LCA tools shall comply with ISO 14025/ISO 14040:
ds		Cement	х	<ul><li>Rekentool Groen Beton</li><li>product-specific entries in the NMD</li></ul>
		Aggregates	х	National Milieu Database, Category 1



Belgium	Concrete	X	LCA tools shall comply with ISO 14025/ISO 14040:
	Cement	X	<ul><li>LCA QUADRANT Tool</li><li>Rekentool Groen Beton</li></ul>
	Aggregates	X	
Germany	Concrete	х	LCA tools shall comply with ISO 14025/ISO 14040:  • SLG Umweltrechner (for concrete pavers only)
	Concrete	X	LCA tools shall comply with ISO 14025/ISO 14040:
	Cement	X	<ul> <li>Climate Earth EPD Generator Holcim Germany (for ready-mixed concrete and cement only)</li> </ul>
United Kingdom	Concrete	X	LCA tools shall comply with ISO 14025/ISO 14040:
	Cement	Х	<ul> <li>Climate Earth EPD Generator Aggregate Industries UK</li> </ul>
Austria	Concrete	Х	LCA tools shall comply with ISO 14025/ISO 14040:  • GVTB GWP-Rechner V1.0

E2.01 Policy to avoid globally or nationally important sites

EEIOTI OII	of I officy to avoid globally of			nationary important sites
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	Policy referring to the avoidance of activities within for example:
		Cement	X	<ul> <li>Internationally protected areas (Ramsar, UNESCO World Heritage</li> </ul>
		Aggregates	Х	Sites)  • International Union for Conservation of Nature (IUCN) categories

E2.02 Responsible land use

Applicable to region	Criteria	Applicable sections	Evidence
(s)			



Global	Concrete	х	Cement and Aggregates
	Cement	X	Evidence 1 Company policy on responsible land use
	Aggregates	x	Evidence 2 Quarry development plan providing evidence of progressive reclamation and adherence to accepted guidelines for quarry reclamation plans:  • Any internal policy / standard specifically related to reclamation • CSI guideline on Quarry rehabilitation: https://www.wbcsd.org/Sector- Projects/Cement-Sustainability- Initiative/Resources/Guidelines-on- Quarry-Rehabilitation • SER International mining site restoration standards: https://www.ser.org/page/mining Evidence 3 Active engagement with key stakeholders  • community engagement plants • after-use/reclamation plan consultation events  Evidence for mobile recycled aggregate plants:  E2.02 is automatically achieved for mobile recycled aggregate plants (points achieved by default).  Evidence for cement grinder/blender: E2.02 is achieved presenting same evidence as for concrete plants

### E3.02 Monitoring of GHG emissions E3.03 Public reporting of monitoring results

# Applicable Criteria Applicable sections Evidence (s)



Global	Concrete	Х	Equivalents to GCCAProtocol:  •
	Cement	Х	
	Aggregates	X	

E3.04 Externally verified reporting of GHG emissions

25.04 Externally verified reporting or drid emissions						
Applicable to region (s)	Crite ria	Applicable sections		Evidence		
Global		Concrete x  Cement x		Accepted verification standards are:  • ISAE 3000 (revised; limited		
				assurance)  ISO 14064-1 in conjunction with ISO 14064-3  For the Netherlands additionally  Dutch Standard 3810N Assurance-		
	Aggregates		X			
Netherlan ds		Concrete x Cement x				
				opdrachten inzake niet-financiële verslaggeving		
		Aggregates	X			

E3.06 Reporting to CDP

		7		
Applicable to region (s)	Crite ria	Applicable sections		Evidence
Global		Concrete		Relevant extracts of the CDP evaluated
		Cement	X	climate questionnaire:  • Section C5. Emissions methodology
		Aggregates		<ul> <li>Section C6. Emissions data</li> </ul>

E3.07 Science based CO2 emission reduction target

Applicable to region (s)	Crite ria	Applicable sections	Evidence
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Global		Concrete		Approved Organizations:
		Cement	х	Science Based Target Initiative with the following levels
	Aggregates			<ul><li>2°C (2 Points)</li><li>Well below 2°C (4 Points)</li><li>1.5°C (6 Points)</li></ul>

### E3.10 CO<sub>2</sub> emissions

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Accepted verification standards are:
		Cement	Х	• ISAE 3000 (revised)
		Aggregates		
Belgium		Concrete		For Belgium additionally
		Cement	Х	ISO 14016:2000 for environmental KPIs if performed by Certification
		Aggregates		Bodies holding an ISO 14065 accreditation
Netherlan ds		Concrete		For the Netherlands additionally
		Cement	Х	<ul> <li>Dutch Standard 3810N Assurance- opdrachten inzake niet-financiële</li> </ul>
		Aggregates		verslaggeving

E4.02 Air Quality

71.02 mi Quanty				
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Continuous monitoring is understood as a quasi permanent process
		Cement	X	leading to the continuous recording



	Aggregates	of an output va	lue (= emission)
		OR	
		_	xceeding of a pre- hold is recorded at time

**E4.03** Verification of emission reporting

E4.03 vei	incation	of emission	ı rep	orung
Applicabl e to region (s)	Criteria	Applicable sections		Evidence
EU		Concrete		EU: The criterion is also awarded if the plant is
		Cement	X	subject to the European system of emissions monitoring.
		Aggregates		Explanation: Based upon the European system of emissions monitoring, an additional verification is not required. Normally, the emissions have to be monitored by an independent third party that is accredited according to European standard EN 17025. Also the calibration and/or the annual surveillance tests of installed continuous emissions monitoring systems (CEMS) have to be carried out by accredited external bodies. In these cases, an additional external verification of the emissions report is not required.  USA:

**E4.09** Process and fugitive dust reduction measures

21.071100	DDD GIIG I			auction measures
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	Examples concrete:  • material conveying (e.g. covered or
		Cement	Х	enclosed conveyor belts, or spraying



Aggregates	х	<ul> <li>of water)</li> <li>weighing and discharging to mixer and mixing of aggregates, cement and additions (SCMs) (e.g. filters)</li> <li>during post-hardening treatment of concrete products, e.g. during sawing or grid blasting</li> <li>during cleaning hardened concrete from truck mixers</li> <li>filter bag defect alarm device</li> </ul>
		<ul> <li>material conveying (e.g. covered or enclosed conveyor belts, or spraying of water)</li> <li>appropriate operation of major point dust source filters (clinker cooler, coal mill, cement mills, etc.) controlled by dust monitors or broken bag detectors</li> <li>use of dust filters in material handling areas (e.g. loading and unloading)</li> <li>use of material handling equipment (e.g. bucket elevators) and installations (e.g. silos)</li> <li>filter bag defect alarm device</li> <li>Examples aggregates:         <ul> <li>material conveying (e.g. covered or enclosed conveyor belts, or spraying of water)</li> </ul> </li> </ul>
		<ul> <li>transfer of aggregates (e.g. covered, enclosed conveyor belts or spraying of water)</li> <li>filter bag defect alarm device</li> </ul>

E5.02 Water scarcity and impact

Applicable	Criteria	Applicable	Evidence
to region		sections	
(s)			



Global	Concrete	x	<ul><li>WWF Water Risk Filter</li><li>WBCSD Global Water Tool</li></ul>
	Cement	х	<ul><li>WRI Aqueduct</li><li>GRI Standard 303 "Water and</li></ul>
	Aggregates	X	Effluents"
Italy	Concrete	X	For Italy additionally:  • Water withdrawal permit
	Cement x (disciplinary) OR	(disciplinary) OR	
	Aggregates	Х	• ISO 14001

### **E5.03 Water monitoring**

# E5.04 Water target

E5.05 Verification and water reporting

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	<ul> <li>GCCA Sustainability Guidelines for the monitoring and reporting of</li> </ul>
		Cement	X	water in cement manufacturing (https://gccassociation.org/wp-
		Aggregates	Х	content/uploads/2019/03/GCCA Guidelines Water-v0.pdf)

**E6.02 Biodiversity assessment** 

EU.UZ BIUUI	versity t			
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		The following or similar criteria can be used to assess the biodiversity value:
		Cement	Х	Overlap with or close proximity to
		Aggregates	х	<ul> <li>an internationally or nationally recognized protected area</li> <li>Dependence of an internationally or nationally threatened species (e.g. according to the IUCN Red List)</li> <li>Presence of an internationally or nationally outstanding and/or</li> </ul>



Inta					threatened ecosystem/habitat (e.g. according to KBA Key Biodiversity Area)
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**E6.04** Biodiversity impact assessment

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Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Recognized methodologies for Biodiversity Impact Assessment:
		Cement	X	Biodiversity Indicator and
		Aggregates	X	Reporting System BIRS by IUCN  Net Impact Assessment Methodology by WBCSD

### E6.05 No net loss

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Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Recognized methodologies for Biodiversity Net Impact Assessment:
		Cement	X	Biodiversity Indicator and
		Aggregates	X	Reporting System BIRS by IUCN  Net Impact Assessment Methodology by WBCSD
				Where legally required compensation measures might be allowed.

### **E6.06 Actions for nature**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	Actions can include for example
		Cement	Х	<ul><li>habitat creation,</li><li>habitat management,</li></ul>
		Aggregates	х	<ul> <li>improving species populations,</li> <li>species-specific projects with NGOs/Universities,</li> <li>nature-related community engagement events e.g. tree</li> </ul>



		planting or building and installing bird/bat boxes on site,
		<ul> <li>citizen-science monitoring events.</li> </ul>

E7.01 Assessment of the availability of secondary materials

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	x Secondary materials in concrete:  • Secondary fine material (e.g.	Secondary materials in concrete:  • Secondary fine material (e.g. fly
		Cement x	X	ash, slag,) added during concrete mixing
		Aggregates		<ul> <li>Recycled (e.g. concrete based) or secondary (e.g. crystalline slag) sand and aggregates</li> <li>Returned concrete</li> <li>Secondary fine materials indirectly added via cement during concrete mixing</li> <li>Secondary materials in cement:</li> <li>Secondary raw materials added to kiln (e.g. fly ash, slag)</li> <li>Secondary materials added in cement production / grinding (e.g.</li> </ul>
				ement production / grinding (e.g. fly ash, slag, pozzolana)

E7.03 Reporting of the use of secondary materials

L7.03 Repu	ung or	ine use of se	COII	dary materials
Applicable to region (s)	Criteria	Applicable sections		Evidence
Italy		Concrete	X	For Italy additional for concrete:  • Evidences provided for GPP
		Cement		compliance
		Aggregates		

E7.04 Responsible processing of returned concrete

Applicable to region (s)	 Applicable sections		Evidence
Italy	Concrete	x	For Italy additional for concrete:



	Cement	A copy of the management procedure regarding reuse or
Aggre	Aggregates	recovery of returned concrete

E7.05 Optimized use of mineral components as alternative raw material, secondary cementitious material or filler

material, se	comuai y	cementitious i		naterial of filler
Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		Secondary material components (mineral components) in clinker and cement:
		Cement	X	Secondary raw materials added to kiln (e.g. fly ash, slag, recycled
		Aggregates Second cemen	<ul> <li>concrete fines)</li> <li>Secondary materials added in cement production / grinding (e.g. fly ash, slag, limestone, pozzolana)</li> </ul>	
				Secondary materials in concrete:  • Secondary fine material (e.g. fly ash, slag, limestone, recycled concrete fines) added during concrete mixing

**E7.06 Optimized use of R-material** 

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	R-material: recycled aggregates, secondary aggregates, reclaimed aggregates.
		Cement		Recycled aggregate: aggregate resulting
		Aggregates	material previously used	from the processing of inorganic or mineral material previously used in construction, typically recycled concrete, bricks or excavation material.
				Secondary aggregate: aggregate of mineral origin derived from an industrial process, e.g. processed slag, china clay stent or other sources with well-proven applicability in concrete.
				Reclaimed aggregate:



	<ul> <li>aggregate gained from returned concrete deliveries ("returned concrete") by washing fresh concrete</li> <li>crushing hardened concrete that has not been previously used in construction, e.g. hardened returned concrete or not delivered concrete products from precast manufacturing</li> </ul>
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E8.04 Low emission transportation mode

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Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	Low CO2 emission transportation vehicles include
		Cement	x • trucks • barges	• barges
		Aggregates	X	<ul><li>trains</li><li>yellow machines (excl. forklift)</li></ul>
				CO2 emission reducing fuels/technologies



**S1.07** Transport to and from the site

	2107 Transport to and from the site						
Applicabl e to region (s)	Criteria	Applicable sections		Evidence			
Italy		Concrete	X	For Italy additionally:  • evidence that a clear information is			
		Cement	X	provided to transporters (including transport companies) i.e. documents or			
		Aggregates		minutes of meetings			

S2.01 Public availability of information about product risks and safety

32.01 Pui	2.01 Public availability of information about product risks and safety								
Applicabl e to region (s)	Criteria	Applicable sections		Evidence					
Global		Concrete	X	<ul> <li>European Union's REACH (registration, evaluation, authorization and restriction</li> </ul>					
		Cement	X	<ul><li>of chemicals) regulation or similar.</li><li>Health Product Declarations</li></ul>					
		Aggregates		•					
Italy		Concrete	X	For Italy additionally for cement and concrete:  • Evidence of the product/s registration in					
		Cement	Х	the dangerous preparation database by Istituto Superiore di Sanità (ISS)					
		Aggregates		<ul> <li>(https://preparatipericolosi.iss.it/defaul t.aspx) or in the ECHA Database</li> <li>The producer shall provide a declaration by the management that safety sheets are in compliance with Association guidelines.</li> </ul>					

S3.01 Risk analysis

7010 1 Ruon unuiyoto					
Applicabl e to region (s)	Criteria	Applicable sections		Evidence	
Global		Concrete	X	List of risks, which can be assessed, not limited	



Cement	X	to: • accidents
Aggregates	X	<ul><li>psycho-social risks</li><li>exposure to health hazards/medical risks</li></ul>

S3.07 Training on health and safety

<del>55.67</del> 110	33:07 Training on hearth and safety					
Applicabl e to region (s)	Criteria	Applicable sections		Evidence		
Italy		Concrete	X	For Italy additionally <ul><li>evidence that transport companies</li></ul>		
		Cement		provide information and training on health and safety risk and measures to		
		Aggregates		<ul><li>their employees.</li><li>qualification certificate (compulsory) for concrete pump operator</li></ul>		

**S4.06** Skills development in the workplace

Applicabl e to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete	X	List of skill developments, which can contribute to an employees personal development, not
		Cement	Х	limited to:  • Employment of apprentices
		Aggregates	х	<ul> <li>Drivers training</li> <li>IT training</li> <li>Mental health skills training (e.g stress management)</li> <li>Social work skills training (e.g. communication, team building, leadership)</li> <li>Language training</li> <li>Compliance training</li> </ul>

# **S4.09**

Applicabl	Criteria	Applicable	Evidence
e to		sections	
region			

37



(s)			
Global	Concrete	X	Accepted measures of external adequacy investigation
	Cement	X	<ul><li>Third party audit report</li><li>Evidence of an existing framework</li></ul>
	Aggregates	х	<ul> <li>agreement with a global trade union (e.g. copy of agreement, public mentioning by trade union)</li> <li>A valid SA8000 certificate</li> <li>A valid MVO Prestatieladder certificate level III or level IV or level V</li> </ul>



**B1.01 Local Economy** 

Applicable to region (s)	Criteria	Applicable s	ections	Evidence
Global		Concrete	X	Applicable for concrete and recycled aggregate mobile plants.
		Cement		B1.01 need to be fulfilled on company
		Aggregates	X	(not plant) level.

# **B2.01 Ethical Risk Assessment**

Applicable to region (s)	Criteria	Applicable sections		Evidence
Global		Concrete		The following may be used to demonstrate compliance:
		Cement	х	<ul> <li>Identify the risks of corruption and implement and maintain policies and</li> </ul>
		Aggregates	x	practices that counter corruption and extortion;  Ensure its leadership sets an example for anti-corruption and provides commitment, encouragement and oversight for implementation of anti-corruption policies;  Train employees and representatives in their efforts to eradicate bribery and corruption, and raise the awareness of employees, representatives, contractors and suppliers about corruption and how to counter it;  Ensure that the remuneration of employees and representatives is appropriate and for legitimate services only;  Establish and maintain an effective system to counter corruption;  Encourage employees, partners, representatives and suppliers to report violations of the companies policies and unethical and unfair treatment by adopting mechanisms that enable reporting and follow-up action without fear of reprisal;  Work to oppose corruption by encouraging others with which the company has



			operating relationships to adopt similar anti-corruption practices.
Italy	Concrete	x For Italy additional for concrete:  • a declaration by the software	
	Cement	protection against manual changes (pla	producer/supplier automation software protection against manual changes (plant
	Aggregate s		software that records quantities and qualities of materials)  • Number of REN registration (https://www.ilportaledellautomobilista.it /web/portale-automobilista/ricerca- imprese-trasporto-merci) (for transport companies)

**B2.02** Policy or code for ethical business

Daio a Toney	2.02 I oney of code for edifical business									
Applicable to region (s)	Criteria	Applicable sections		Evidence						
Italy		Concrete	X	For Italy additional for cement and concrete:						
		Cement x Aggregates		<ul> <li>a self-declaration by the management about the alignment with Association guidelines (Aitec "Code of ethics", Atecap "Code of ethics")</li> </ul>						

### **B3.01 Innovation**

Applicable to region (s)	Criteria	Applicable section	S	Evidence
Global	Link to the Innovation Credit Guidelines.	Concrete	X	
	Cement	X		
	Aggregates	X		



# **C6.01** Weighted average of use of responsible sourced steel reinforcement

Applicable to region (s)	Criteria	Applicable sections		Evidence	
Global		Concrete (precast only)	Х	Background	
		Cement		The CSC has not developed a dedicated responsible sourcing system for steel production (used	
		Aggregates		for rebars), but recognizes - at different appreciation levels - certificates of dedicated responsible sourcing systems for steel.  Accepted responsible sourcing systems for steel are:  • CARES Sustainable Constructional Steel scheme (75% CSC appreciation level) • Eco Reinforcement	
				Responsible Sourcing Standard, Steel Products for the Reinforcement of Concrete (75% CSC appreciation level) ResponsibleSteel Certification v3.0 (60% CSC appreciation level)	
				The above factor describes the weight of the certified steel reinforcement in the overall CSC certification system for precast concrete.	
				Additional schemes may be included from time to time and will be reflected in new versions of this document. All of the schemes evaluated are likely to undergo subsequent revision and as a result the appreciation levels may change at a future point in time where updated schemes are re-evaluated.	



				Example: If 80% of the supplied steel rebar is CARES certified, the score is 60% (0.75 [CARES appreciation level] x 80% [CARES certified steel] = 60%). The total weighted average score in C6.01 results in 3% (score of 60% x weight of the criteria C6.01 of 5%.
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C6.02 Supply chain coverage and Responsible Sourcing Certificate for steel

reinforcement suppliers

remortement suppliers				
Applicable to region (s)	Criteria	Applicable section	ons	Evidence
Global		Concrete (precast only)	X	Accepted responsible sourcing systems for steel are:
		Cement		<ul> <li>CARES Sustainable         Constructional Steel scheme     </li> <li>Eco Reinforcement</li> </ul>
		Aggregates		Responsible Sourcing Standard, Steel Products for the Reinforcement of Concrete ResponsibleSteel Certification v3.0

C7.01 Weighted average of use of certified slag

orior weighted average of use of certifica stag				
Applicable to region (s)	Criteria	Applicable sectio	ns	Evidence
Global		Concrete		Background
		Slag (in place of cement)	X	Slag used in cement production is a by-product of pig iron production, the first major process step in steel
	Aggregates		production. The CSC has not developed a dedicated responsible sourcing system for steel production (covering the scope of slag), but recognizes - at different appreciation levels - certificates of	



dedicated responsible sourcing systems for steel.
Accepted responsible sourcing systems for steel are:
The above factor describes the weight of the certified slag in the overall CSC Slag Grinder certification system.
Example: If 80% of the supplied slag is CARES certified, the score is 60% (0.75 [CARES factor] x 80% [CARES certified slag] = 60%). The total weighted average score in C7.01 results in 27% (score of 60% x weight of the criteria C7.01 of 45%.